

# CERTIFICATE

**Welding of railway vehicles and components according to:  
EN 15085-2**

This Certificate is issued to: **Viñolas Metall, S.L.**  
C/ Telers 30  
(17820) Banyoles, Girona  
Spain

Is qualified to perform welding work within the range of certification of

**Certification Level CL1 according to EN 15085-2:2020 Type of activity: P (Production)**

**Area of Application:** New build of components for railway vehicles.

**Welding processes and base material groups:**

Welding processes acc to EN ISO 4063	Base material group to CEN ISO/TR 15608	Dimensions	Comments
131	23.1	t = 3 - 12 mm	FW
	23.1	t = 3 - 20 mm	BW
135	1.2	t = 3 - 40 mm	FW
	1.2/8.1	t = 3 - 16 mm	BW
	1.3	t = 3 - 60 mm	BW, ReH $\leq$ 460MPa
	1.3	t $\geq$ 5 mm	FW, ReH $\leq$ 460MPa
	10.2	t = 3 - 24 mm	FW
141	8.1	t = 3 - 24 mm	BW/FW
	10.1	t = 2 - 6 mm	FW
	10.1	t = 3 - 16 mm	BW
	10.2	t = 3 - 16 mm	BW/FW
	8.1	t = 0.5 - 8 mm	BW
	8.1	t = 0.5 - 40 mm	FW
145	8.1	t = 1.5 - 5 mm D $\geq$ 13 mm	BW
	8.1	t = 3 - 16 mm	BW

**Responsible welding coordinator (RWC):** Lleir Soler Marin, Level A (ES-IWE-1606) Born: 1986  
**Deputy welding coordinator (DWC):** Issac Batchellí, Level C Born: 1992  
**Comments:** see reverse.

**Certificate No:** LRQA/15085/CL1/297/23/0  
**Valid:** from 07 July 2023 to 07 July 2026  
**Issued on:** 07 July 2023  
**Auditor:** Juan Antonio Pozo  
**IWE number:** ES-797

Rodrigo González

Head of certification body

General regulations (see annex)

LRQA Inspection Iberia, S.A. is a company registered in the R. M. de Madrid, in Volume 5218 general, 4358, of Section Sec. 3.ª of the Companies Book, folio 133 sheet nº 41397, inscription.

1.ª - C.I.F. - A28591287 - Registered office C/Princesa 29, 1ª. 28008 Madrid

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**Annex certificate No: LRQA/15085/CL1/297/23/0**

**Viñolas Metall, S.L.**  
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Spain

**Comments:**

This Certificate is subject to monitoring of compliance by LRQA Iberia Inspection S.A. as required by the standard EN15085-2: 2020.

Small manufacturer in accordance to EN15085-2 Annex C.

The welding coordinator Lleir Soler Marin is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

**General regulations**

according to EN 15085-2: 2020

**Revocation of the Certificate**

The manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least three months before the end of the period of validity of the current certificate.

**Distribution list:**

1. Applicant (original- Email)
2. LRQA Inspection Iberia Madrid