

CERTIFICATE

**Welding of railway vehicles and components according to:
EN 15085-2**

This Certificate is issued to: **Viñolas Metall, S.L.**
C/ Telers 30 - 17820 Banyoles (Girona – Spain)

Is qualified to perform welding work within the range of certification of

Certification Level CL1 according to EN 15085-2:2020+A1:2023 Type of activity: P (Production)

Type of components: Manufacture of welded components for railway vehicles

Welding processes and base material groups:

Welding processes acc to EN ISO 4063	Base material group to CEN ISO/TR 15608	Dimensions	Comments
131	23.1 23.1	t = 3 - 12 mm t = 3 - 20 mm	FW BW
135	1.2 1.2/8.1 1.3 1.3 10.2 8.1	t = 3 - 40 mm t = 3 - 16 mm t = 3 - 60 mm t ≥ 5 mm t = 3 - 24 mm t = 3 - 24 mm	FW BW BW, ReH≤460MPa FW, ReH≤460MPa FW BW/FW
141	10.1 10.1 10.2 8.1 8.1 8.1	t = 2 - 6 mm t = 3 - 16 mm t = 3 - 16 mm t = 0.5 - 8 mm t = 0.5 - 40 mm t = 1.5 - 5 mm D ≥ 13 mm	FW BW BW/FW BW FW BW
145	8.1	t = 3 - 16 mm	BW

Responsible welding coordinator (RWC): Lleir Soler Marin, Level A (ES-IWE-1606) Born: 1986
Deputy welding coordinator (DWC): Issac Batchellí, Level C Born: 1992
Comments: see reverse.

Certificate No: LRQA/15085/CL1/297/23/OA1
Valid: from 16 December 2024 to 07 July 2026
Issued on: 16 December 2024
Amendment on: 03 September 2025 error in the EN 15085-2 standard edition.
Auditor: Fermín Espallargas

Juan Antonio Pozo

Head of certification body

General regulations (see annex)

Comments:

This Certificate is subject to monitoring of compliance by LRQA Iberia Inspection S.A. as required by the standard EN15085-2:2020+A1:2023.

Small manufacturer in accordance to EN15085-2:2020+A1:2023 Annex C.

The welding coordinator Lleir Soler Marin is entitled to test welders/operators in accordance with the relevant standards within the scope of this certificate.

General regulations

according to EN 15085-2: 2020+A1:2023.

Revocation of the Certificate

The manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated Standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate,

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least three months before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original- Email)
2. LRQA Inspection Iberia Madrid